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(71) Applicant (for all designated States except US): **ARION
WATER, INC.** [US/US]; 67 Willow Avenue, Hyannis, MA
02601 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **LIVINGSTON,
Robert, C.** [US/US]; 67 Willow Avenue, Hyannis, MA
02601 (US).

(74) Agent: **DIEBNER, Gerard, F.**; Greenberg Traurig, LLP,
885 Third Avenue, New York, NY 10022 (US).

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(54) Title: ROUGE FREE PHARMACEUTICAL WATER FOR INJECTION (WFI) WATER SYSTEM

(57) Abstract: The present invention relates to rouge (corrosion) free pharmaceutical Water for Injection (WFI) systems. These systems are usually made of 316 stainless steel. Rouge is prevented by using a controlled atmosphere which does not contain carbon dioxide. Preferably, this controlled atmosphere is a mixture of about 80% nitrogen and about 20% oxygen.

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